

Some propositions about the use of Ornstein-Uhlenbeck process for degradation modeling and RUL estimation

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Introduction & Outline

☒ Context:

- Management of deteriorating systems or components
- Gradually deteriorating systems or devices
- Degradation records at (random) discrete inspection times
- Failure time = first passage time

☒ **Motivation:** built a stochastic process for degradation modeling under the assumption that information is given about mean and variance of the degradation evolution

- ⇒ Lifetime prognostic (Remaining Useful Lifetime)
- ⇒ Extend the list of stochastic processes that can help for maintenance decision making and optimisation

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☒ Time dependent Ornstein-Uhlenbeck Process

☒ Parametric Estimation

☒ Remaining Useful Lifetime Estimation

☒ Wiener with drift vs time dependent O.-U.

☒ Conclusion

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Time dependent Ornstein-Uhlenbeck Process

☒ **Definition:** Stochastic Process solution of the SDE

$$X_t = X_0 + \int_0^t \lambda(\mu - X_u) du + \int_0^t \sigma dB_u$$

where μ , $\lambda > 0$ and $\sigma > 0$ are parameters and B_t is the standard Brownian motion.

☒ **Explicit solution**

$$X_t = x_0 e^{-\lambda t} + \mu(1 - e^{-\lambda t}) + \sigma \int_0^t e^{-\lambda(t-s)} dB_s$$

☒ **Stationary, Gaussian and Markovian process.**

☒ **Mean reverting property:** over time, X_t tends to drift toward its long-term mean.

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☒ Choice of Stochastic Differential Equation to built a stochastic process with given mean and variance

⇒ “Ornstein-Uhlenbeck like” SDE - non-homogeneous in time

$$X_t = X_0 + \int_0^t (\alpha(s)X_s + b(s)) ds + \int_0^t \sigma(s) dB_s$$

⇒ Explicit form of X_t

$$X_t = \phi_0(t) \left[X_0 + \int_0^t \frac{b(s)}{\phi_0(s)} ds + \int_0^t \frac{\sigma(s)}{\phi_0(s)} dB_s \right]$$

where

$$\phi_u(t) \triangleq \exp\left(\int_u^t \alpha(s) ds\right) \quad (u \leq t)$$

(Hypothesis on α and σ e.g. as $\int_0^{+\infty} \alpha(u) du = -\infty, \int_0^{+\infty} \left(\frac{\sigma(u)}{\phi_0(u)}\right)^2 du = +\infty$)

✗ From explicit expression of \mathbf{X}_t or from Chapman-Kolmogorov equations:

- Mean

$$\mathbb{E}[\mathbf{X}_t] = \boldsymbol{\phi}_0(t) \left(\mathbb{E}[\mathbf{X}_0] + \int_0^t \frac{\mathbf{b}(s)}{\boldsymbol{\phi}_0(s)} ds \right)$$

- Covariance

$$\text{cov}(\mathbf{X}_t, \mathbf{X}_s) = \boldsymbol{\phi}_0(t) \boldsymbol{\phi}_0(s) \left\{ \text{var}[\mathbf{X}_0] + \int_0^{t \wedge s} \left(\frac{\boldsymbol{\sigma}(s)}{\boldsymbol{\phi}_0(s)} \right)^2 ds \right\}$$

- Variance

$$\text{var}[\mathbf{X}_t] = \boldsymbol{\phi}_0^2(t) \left\{ \text{var}[\mathbf{X}_0] + \left(\int_0^t \left(\frac{\boldsymbol{\sigma}(s)}{\boldsymbol{\phi}_0(s)} \right)^2 ds \right) \right\}$$

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Time dependent O.-U. Process

☒ Hypothesis: $\sigma(t) = \sigma$ is a constant

☒ Choice of $a(t)$, $b(t)$ and σ such that:

$$\mathbb{E}[X_t] = m(t) \text{ and } \text{var}[X_t] = v(t)$$

where m and v are chosen (parametric) continuously differentiable functions, $\sigma > 0$ and $\forall t > 0, v(t) > 0$ and $\sigma^2 > v'(t)$.

$$\Rightarrow a(t) = \frac{v'(t) - \sigma^2}{2v(t)} \text{ and } b(t) = m'(t) - a(t)m(t)$$

$$X_t = X_0 + \int_0^t \left\{ \left(\frac{v'(s) - \sigma^2}{2v(s)} \right) X_s + m'(s) - m(s) \left(\frac{v'(s) - \sigma^2}{2v(s)} \right) \right\} ds + \sigma \int_0^t dB_s$$

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$$\Rightarrow a(t) = \frac{v'(t) - \sigma^2}{2v(t)} \text{ and } b(t) = m'(t) - a(t)m(t)$$

$$X_t = e^{-\alpha(t,0)} \left(X_0 - \beta(t,0) + \int_0^t \sigma e^{\alpha(u,s)} dB_u \right)$$

with $\alpha(t,s) = - \int_s^t a(u) du$ and $\beta(t,s) = m(s) - m(t) e^{\alpha(t,s)}$

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☒ Mean Reverting property : long-term prognosis not influenced by last observation

$$\mathbb{E} [X_t | X_s = y] = m(t) + (y - m(s)) \exp \left(\int_s^t \frac{v'(u) - \sigma^2}{2v(u)} du \right)$$

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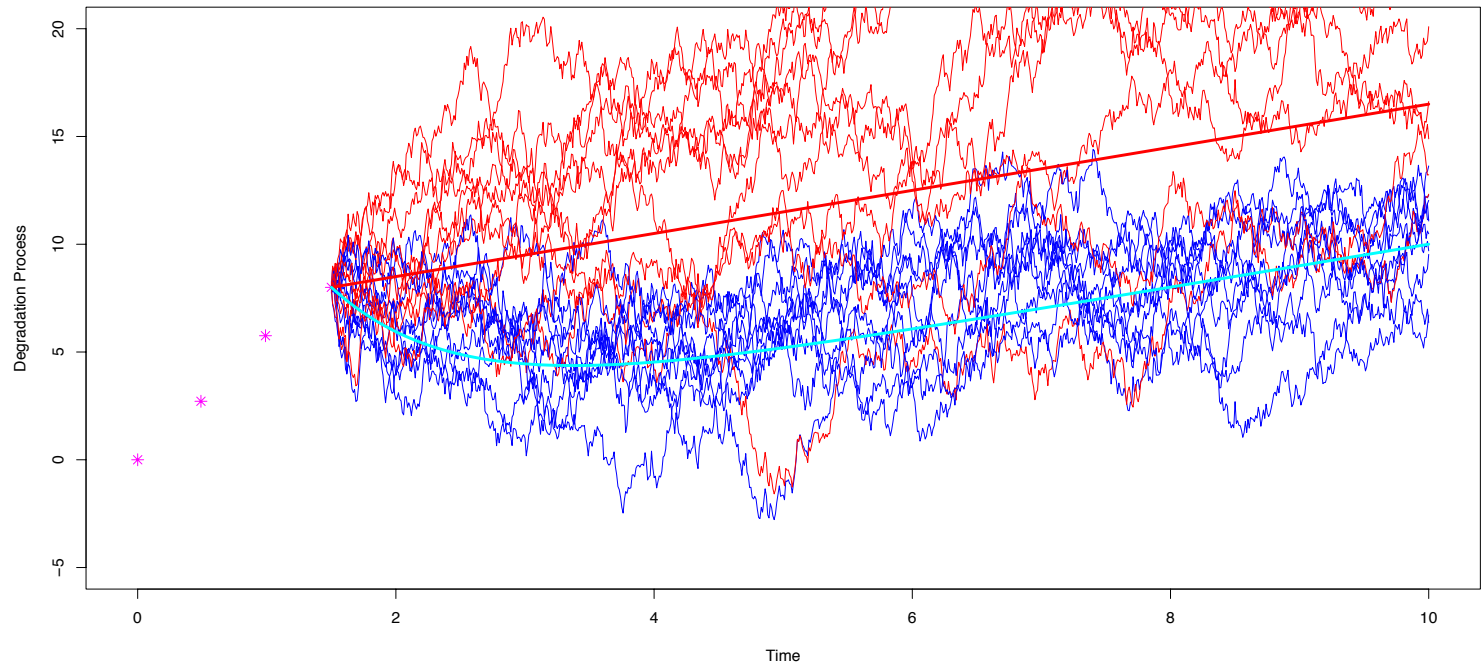


Fig.1 : Brownian and O.-U. processes with identical mean function starting from the origin

☒ Mean Reverting property : long-term prognosis not influenced by last observation

$$\mathbb{E}[\mathbf{X}_t | \mathbf{X}_s = \mathbf{y}] = \mathbf{m}(t) + (\mathbf{y} - \mathbf{m}(s)) \exp\left(\int_s^t \frac{\mathbf{v}'(\mathbf{u}) - \sigma^2}{2\mathbf{v}(\mathbf{u})} d\mathbf{u}\right)$$

☒ Remarks

- If $\mathbf{v}(t) = \sigma^2 t$ (i.e. $\mathbf{a}(t) = 0$) then $\mathbf{X}_t = \mathbf{m}(t) + \sigma \mathbf{B}_t$
- If $\mathbf{v}(t) = \mathbf{v}$ constant then $\mathbf{a}(t)$ constant and $\mathbf{v} = -\frac{\sigma^2}{2\mathbf{a}}$

More generally if $\mathbf{a}(t)$ is a constant (< 0) then

$$\mathbf{v}(t) = \left(\mathbf{v}(0) + \frac{\sigma^2}{2\mathbf{a}}\right) e^{2\mathbf{a}t} - \frac{\sigma^2}{2\mathbf{a}} \xrightarrow{t \rightarrow +\infty} -\frac{\sigma^2}{2\mathbf{a}}$$

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Maximum Likelihood Estimation

⊗ Density function of X_t , with $p(x, t|y, s) = \mathcal{L}(X_t|X_s = y)$:

$$p(x, t|x_s, s) = \frac{e^{\alpha(t,s)}}{\sqrt{4\pi\gamma(t,s)}} \exp\left(-\frac{(xe^{\alpha(t,s)} + \beta(t,s) - y)^2}{4\gamma(t,s)}\right)$$

where $\alpha(t, s) = -\ln(\phi_s(t))$, $\beta(t, s) = m(s) - \frac{m(t)}{\phi_s(t)}$ and $\gamma(t, s) = \int_s^t \frac{\sigma^2}{2\phi_s^2(u)} du$.

⊗ Proof (different possible ways):

- As a solution of the Fokker-Planck equation

$$\frac{\partial p(x, t)}{\partial t} = -\frac{\partial}{\partial x} \left(a(t)x + m'(t) - a(t)m(t) \right) p(x, t) + \frac{\sigma^2}{2} \frac{\partial^2}{\partial x^2} p(x, t)$$

⊗ Density function of X_t , with $p(x, t|y, s) = \mathcal{L}(X_t|X_s = y)$:

$$p(x, t|x_s, s) = \frac{e^{\alpha(t,s)}}{\sqrt{4\pi\gamma(t,s)}} \exp\left(-\frac{(xe^{\alpha(t,s)} + \beta(t,s) - y)^2}{4\gamma(t,s)}\right)$$

where $\alpha(t, s) = -\ln(\phi_s(t))$, $\beta(t, s) = m(s) - \frac{m(t)}{\phi_s(t)}$ and $\gamma(t, s) = \int_s^t \frac{\sigma^2}{2\phi_s^2(u)} du$.

⊗ Proof (different possible ways):

- From the explicit expression of X_t starting from y at time s

$$X_t = e^{-\alpha(t,s)} \left(y - \beta(t,s) + \int_s^t \sigma e^{\alpha(u,s)} dB_u \right)$$

Z_t ($t \geq s$) zero mean Gaussian process $\sim \mathcal{N}(0, 2\gamma(t, s))$

☒ Data set: n components.

For component i , m_i records - $\{(t_{i,j}, x_{i,j}), j = 1, \dots, m_i\}$

☒ Log-likelihood:

$$\log L(\theta) = \sum_{i=1}^n \sum_{j=0}^{m_i-1} \log(p_{\theta}(x_{i,j+1}, t_{i,j+1} | x_{i,j}, t_{i,j}))$$

☒ Parameters: choice of parametric expressions of $m(t)$ and $v(t)$ depending on the data set

e.g. $m(t) = \lambda((t + 1)^{\mu} - 1) + m_0$ and $v(t) = -\frac{\sigma^2}{2\alpha}(1 - \exp(2\alpha t))$

⇒ $\theta = (\lambda, \mu, \alpha, \sigma, m_0)$

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- Transition pdf
- Likelihood
- Exemple

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☒ Log-likelihood maximization with classical numerical algorithm (Nelder-Mead)

☒ Illustration on partial data proposed by EDF for AMMSI

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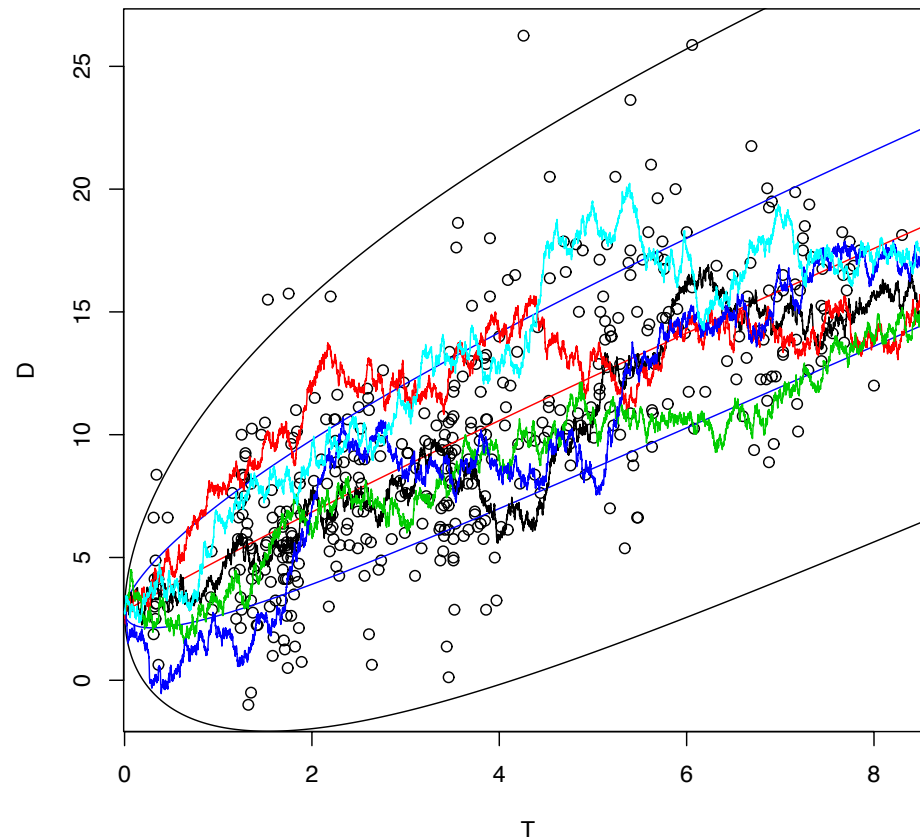
$$\lambda = 2.44$$

$$\mu = 0.89$$

$$\sigma = 2.46$$

$$\alpha = -0.18$$

$$m_0 = 2.8$$



Residual Useful Lifetime

- $RUL_s = \inf\{t \geq s, X_t \notin \mathcal{U}\} - s$ where \mathcal{U} = useful domain
 \Rightarrow case of a constant failure limit: system failure as the degradation level reaches a given value $\mathcal{U} = \{x; x < L\}$

- First passage problem = first hitting time of the failure level L based on the degradation level at last inspection time
 \Rightarrow Quantity of interest:

$$g(\mathbf{u}|\mathbf{y}, \mathbf{s}) = \mathcal{L}(RUL_s | X_s = \mathbf{y})(\mathbf{u})$$

- Numerical expression of $g(\mathbf{u}|\mathbf{y}, \mathbf{s})$ as the solution of a non-singular Volterra integral equation

$$g(\mathbf{t}|\mathbf{y}, \mathbf{s}) = -2\mathbf{K}(\mathbf{L}, \mathbf{t}|\mathbf{y}, \mathbf{s}) + 2 \int_s^{\mathbf{t}} g(\mathbf{u}|\mathbf{y}, \mathbf{s}) \mathbf{K}(\mathbf{L}, \mathbf{t}|\mathbf{L}, \mathbf{u}) d\mathbf{u}.$$

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☒ Result established for Gauss-Markov process¹ (see *Buonocore et al. (1987)*)

$$Y_t = \eta(t) + h_2(t) B_{h_1(t)/h_2(t)}$$

⇒ expression of the kernel as:

$$K(L, t|y, s) = \left\{ -\frac{\eta'(t)}{2} - \frac{L - \eta(t)}{2} \frac{h_1'(t)h_2(s) - h_2'(t)h_1(s)}{h_1(t)h_2(s) - h_2(t)h_1(s)} - \frac{y - \eta(s)}{2} \frac{h_2'(t)h_1(t) - h_2(t)h_1'(t)}{h_1(t)h_2(s) - h_2(t)h_1(s)} \right\} p(L, t|y, s)$$

☒ Time dependent O.-U. process can be written as

$$X_t = (y - \beta(t, s)) e^{-\alpha(t,s)} + e^{-\alpha(t,s)} B_{2\gamma(t,s)}$$

⇒ Kernel expression by taking $\eta(t) = (y - \beta(t, s)) e^{-\alpha(t,s)}$, $h_1(t) = 2e^{-\alpha(t,s)} \gamma(t, s)$ and $h_2(t) = e^{-\alpha(t,s)}$ for $t \geq s$.

¹B* standard Brownian motion

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First passage time

☒ Trapezoid numerical scheme:

$$g_1 = -2K(L(t_0 + h), t_0 + h|x_0, t_0)$$

$$g_k = -2K(L(t_0 + kh), t_0 + kh|x_0, t_0)$$

$$+ 2h \sum_{j=1}^{k-1} g_j K(L(t_0 + kh), t_0 + kh|L(t_0 + jh), t_0 + jh)$$

$$k = 2, 3, \dots$$

☒ CDF of the first passage time ($t = 0, y = 0$)

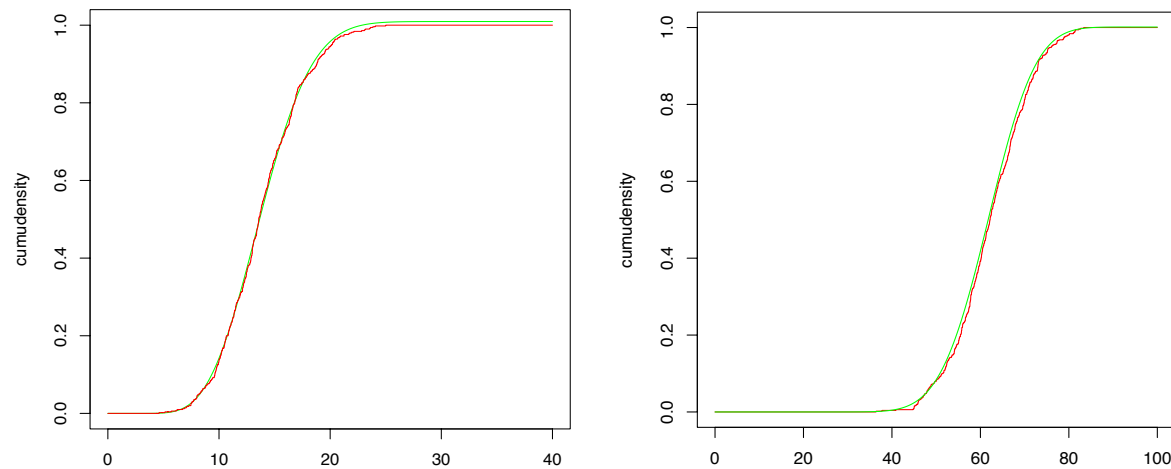


Fig2: cdf - Volterra (green) and Monte Carlo (red) for $L = 25$ (left) and $L = 50$ (right)

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Linear diffusion and Time dependent O.-U. Comparison

- ☒ Data set: 415 records of degradation, 159 independent equipments
- ☒ Two possible processes with mean $\mathbf{m}(t) = \lambda((t - 1)^\mu - 1) + \mathbf{m}_0$
($X_0 = \mathbf{m}_0$ and $v_0 = 0$ given)

- Linear diffusion process: 4 parameters ($\lambda, \mu, \mathbf{m}_0, \sigma$)

$$X_t^{BM} = \mathbf{m}(t) + \sigma B_t$$

- Time dependent O.-U. process: 5 parameters ($\lambda, \mu, \mathbf{m}_0, \sigma, \alpha$)

$$X_t^{OU} = \int_0^t \left(\alpha(X_s - \mathbf{m}(s)) + \mathbf{m}'(s) \right) ds + \int_0^t \sigma dB_s$$

- ☒ Maximum likelihood estimation

parameters	BM	OU
λ	1.8735	2.4403
μ	1.0059	0.8892
σ	2.1529	2.4641
α	–	-0.1807
\mathbf{m}_0	2.9881	2.8075
variance	4.6352t	16.8033(1-exp(-0.3613t))

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Exemples de trajectoires

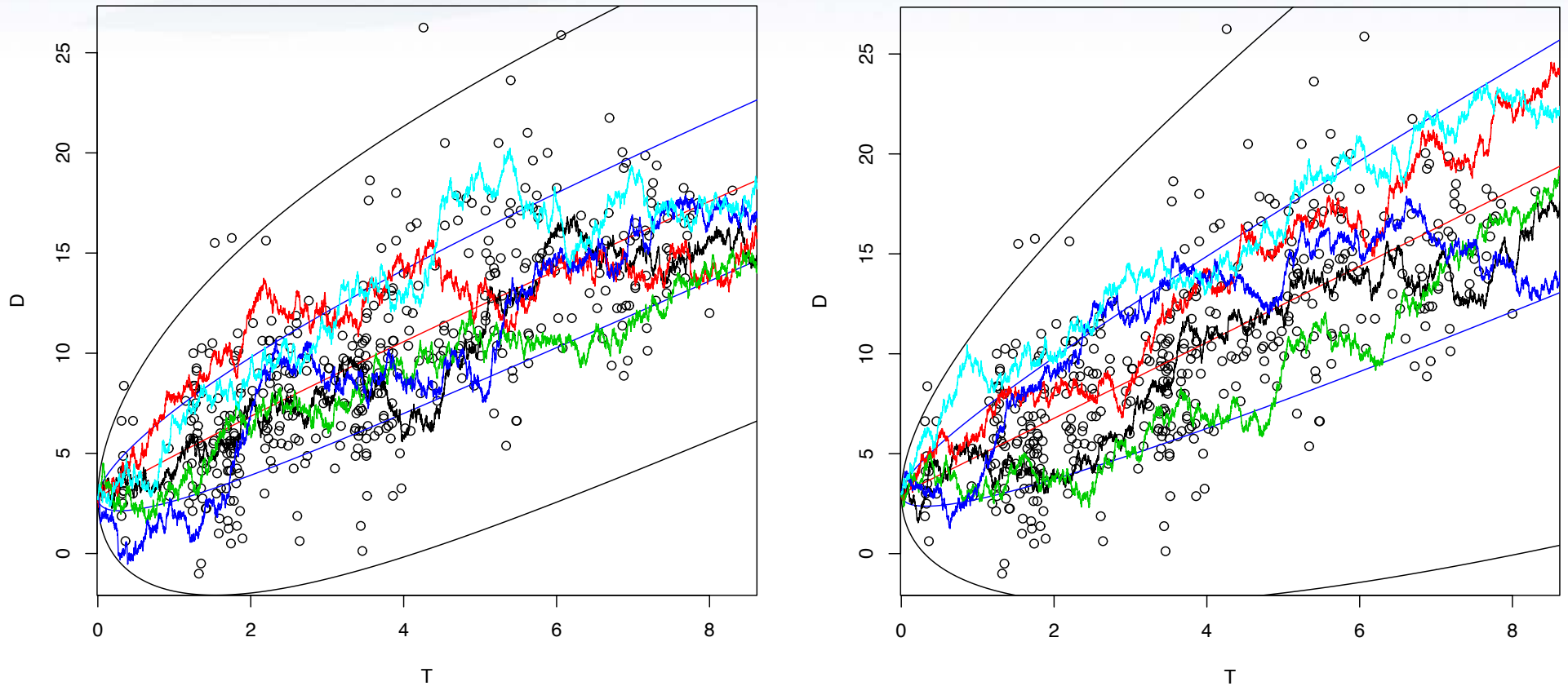


Fig.3: Exemple of trajectories for O.-U. process (left) and Brownian Motion (right)

☒ Three criteria (heuristic - non i.d. random variables)

1. Akaike Information Criterion $AIC = 2k - 2 \ln L(\theta^*)$

$$2. C_1 = \sum_{i=1}^n \sum_{j=0}^{m_i-1} P\left(\left(X_{t_{i,(j+1)}} - x_{i,(j+1)}\right) \in [-\epsilon, \epsilon] \mid X_{t_{i,j}} = x_{i,j}\right)$$

$$3. C_2 = \sum_{i=1}^n \sum_{j=0}^{m_i-1} \sum_{k=j+1}^{m_i-1} P\left(\left(X_{t_{i,k}} - x_{i,k}\right) \in [-\epsilon, \epsilon] \mid X_{t_{i,j}} = x_{i,j}\right)$$

☒ Fitting goodness results

critérien ²	BM	OU
AIC	2048.64	2021.044
C ₁	115.0321	119.3473
C ₂	193.2144	204.8864

²In the calculation of C₁ and C₂, the tolerance level is $\epsilon = 0.25$ (step-size = 0.01 for numeric integration).

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First passage probability laws

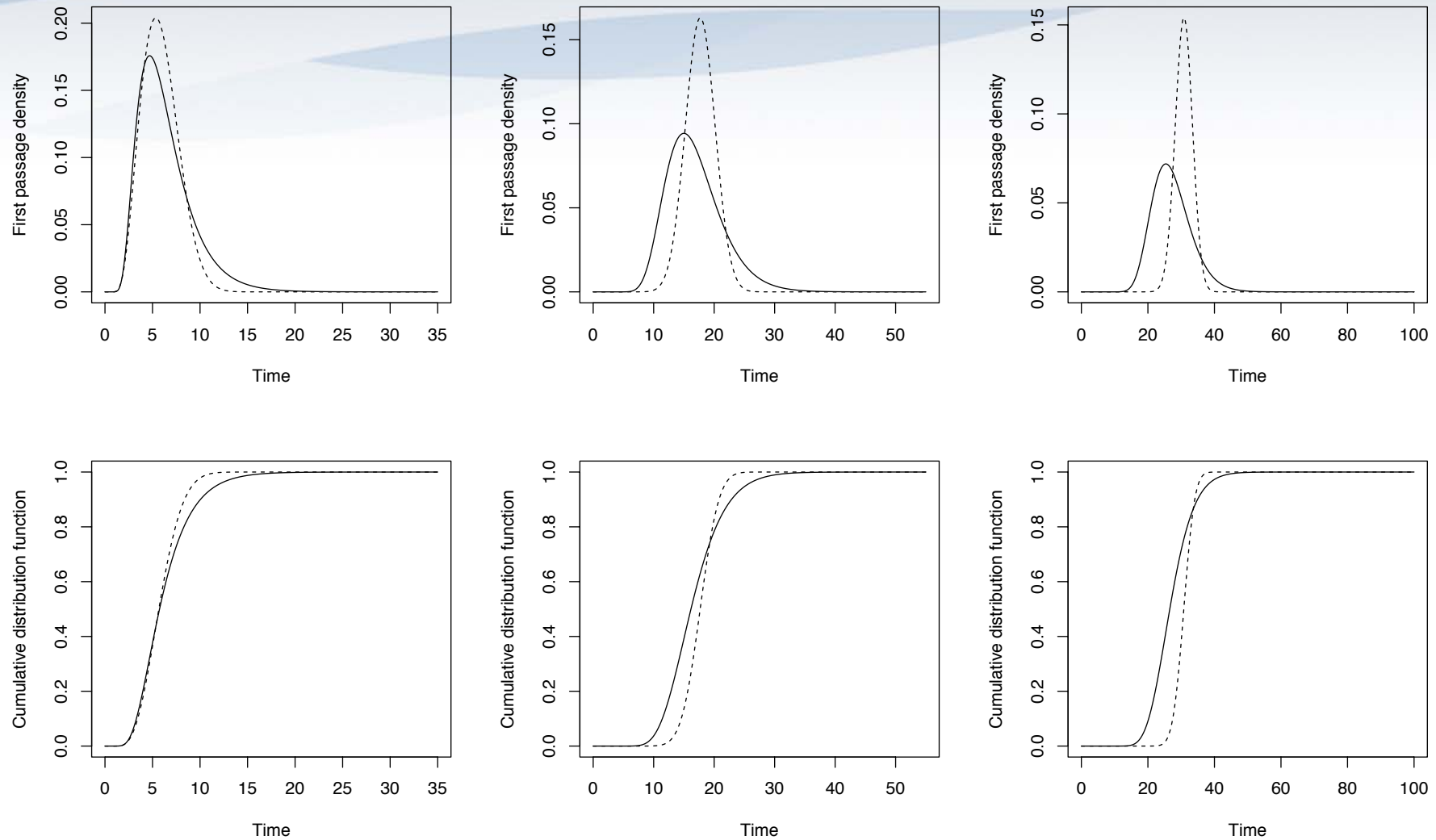


Fig.4: First passage pdf and cdf for $L = 15, 35$ and 55 obtained with O.-U. process (dashed) and Brownian Motion (solid)

Conclusion

- ☒ Construction of a stochastic process for degradation modeling
 - starting from Ornstein-Uhlenbeck process
 - possible way to take into account some specific mean or variance shapes

- ☒ Numerical feasibility study for numerical estimation
 - of the process parameters (parametric expression of mean and variance, constant diffusion coefficient)
 - of the Remaining Useful Lifetime

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... and still work to do...